

## ***Bilabial Consonant-Vowel Structure***

Trained Items    Untrained Items

Pie

Pear

Pour

Pay

Pooh

Bee

Bye

Ba

Boo

More

Boy

Bear

Bow

Me

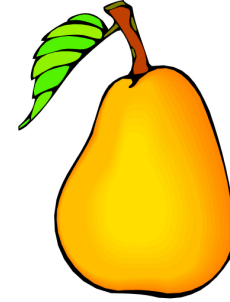
Moo

Mow

May



pie



pear



pour



pay



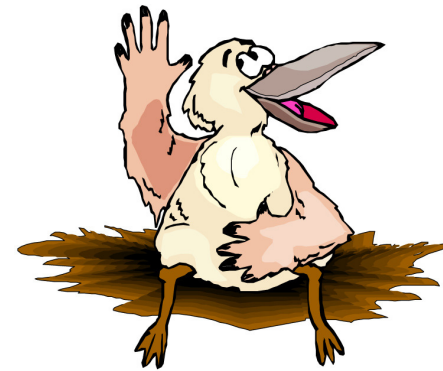
bee



pooh

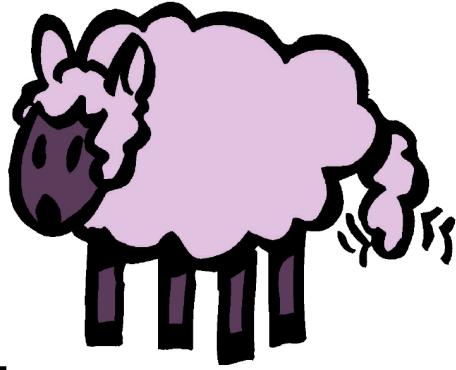


boo



bye

ba ba



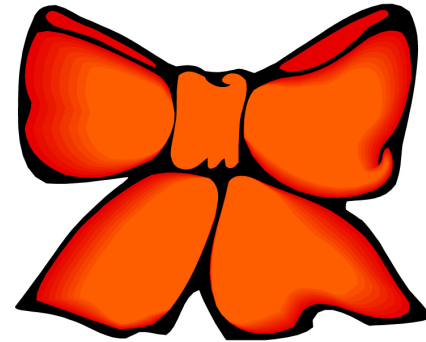
ba



bear



boy



bow

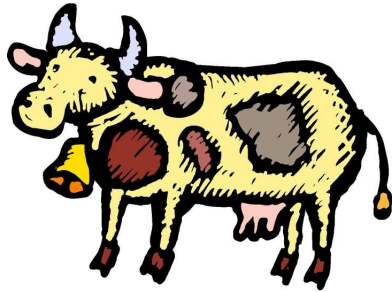




me



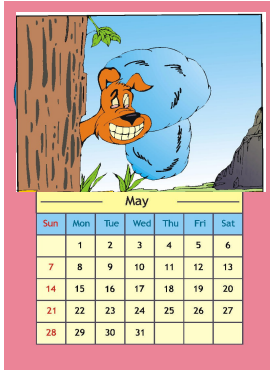
more



moo



mow



# May

## *Error Pattern: Final Consonant Deletion*

Trained Items

Man

Mud

Moon

Tin

Time

Pan

Nut

Boat

Bib

Beep

Dart

Pup

Untrained Items

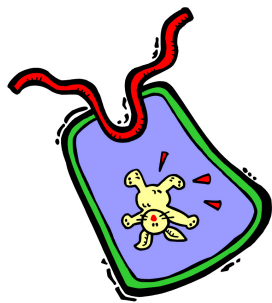
Mop

Tub

Boot

Bean

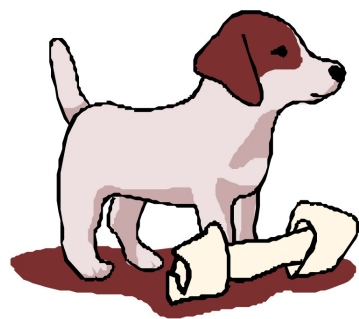
Bat



bib



man



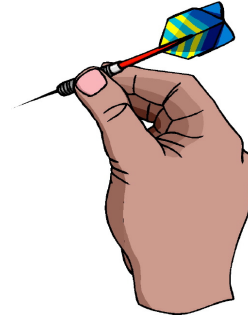
pup



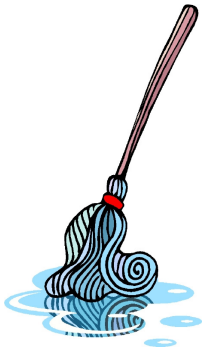
mud



moon



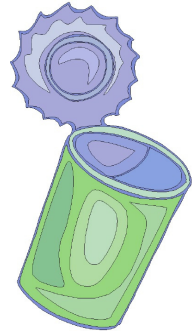
dart



mop



bean



tin



time



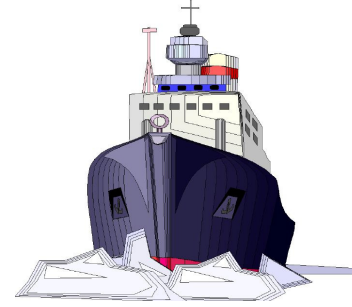
tub



pan



bat



boat



boot



nut



beep

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## *Error Pattern: Early Stopping*

Trained Items

Saw

Sew

Sue

Sun

Sam

Sit

Soup

Four

Fur

Fan

Farm

Fish

Untrained Items

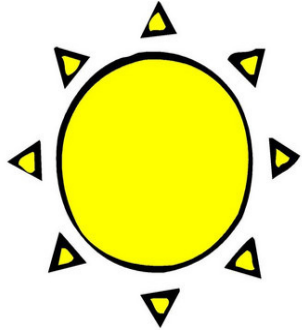
Sea

Sad

Far

Foot

Fat



sun



sew



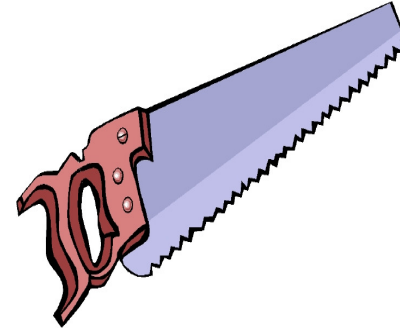
soup



Sue



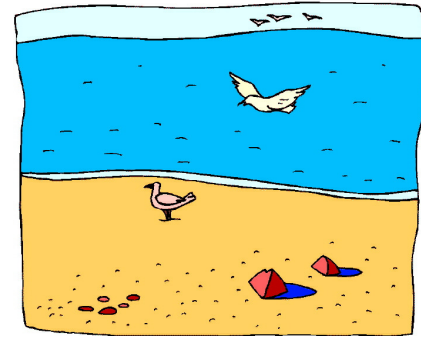
Sam



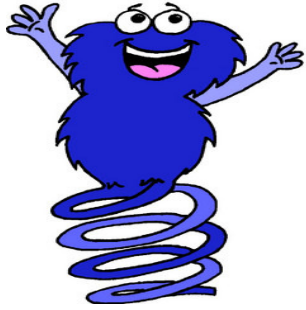
saw



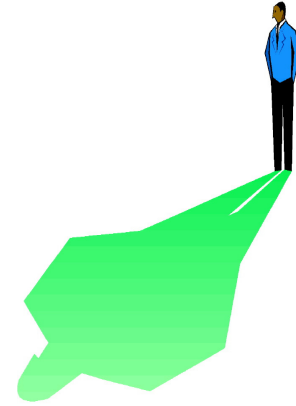
sit



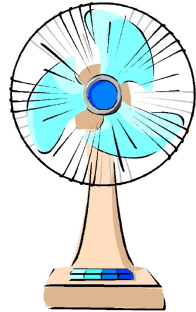
sea



fur



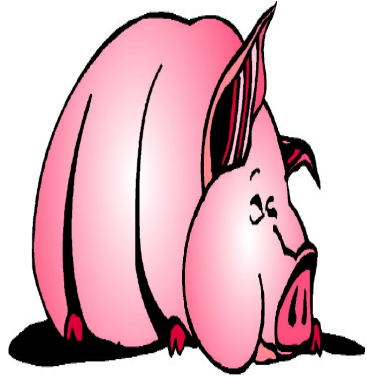
far



fan



four



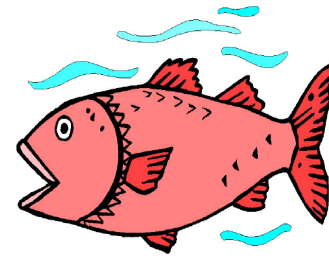
fat



farm



foot



fish



sad

## *Error Pattern: Velar Fronting*

### Trained Items

Car

Coo

Cow

Cap

Corn

Kay

Cup

Coin

Back

Book

Neck

Nick

### Untrained Items

Core

Key

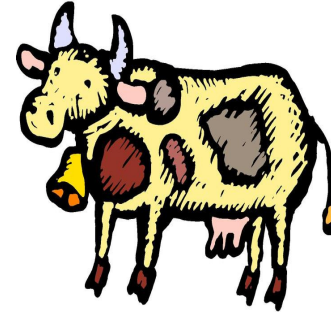
King

Can

Fork



key



cow



core

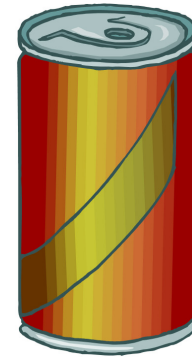


car





cup



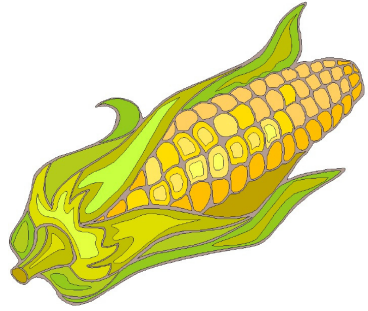
can



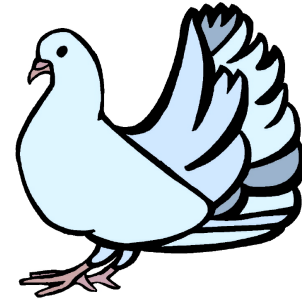
cap



coin



corn



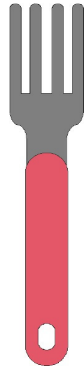
coo



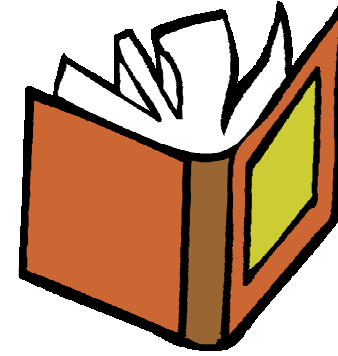
king



Nick



fork



book



back



neck



Kay

## *Error Pattern: S Cluster Reduction*

Trained Item

Star

Sleigh

Slow

Spy

Stop

Stem

Stan

Slip

Slot

Spoon

Spit

Spot

Untrained Items

Stir

Spa

Step

Sleep

Spin



star



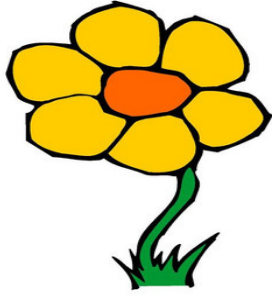
Spot



spin



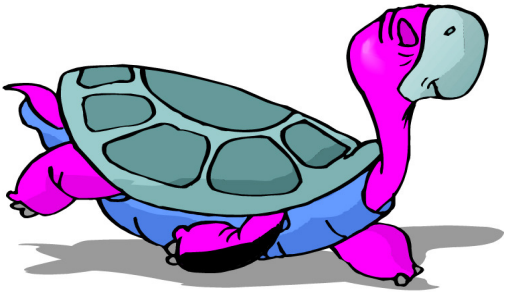
Stan



stem



stop



slow



step



sleigh



slip



sleep



slot





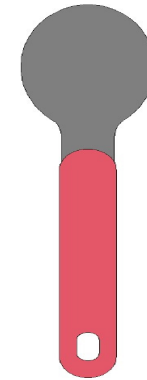
spa



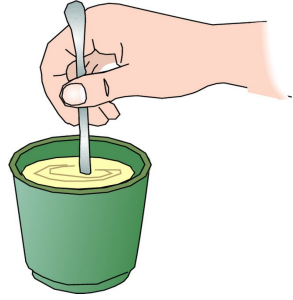
spit



spy



spoon



stir

## *Error Pattern: Backing*

Trained Items

Door

Tear

Two

Tin

Tum

Top

Ten

Talk

Town

Team

Den

Dip

Untrained Items

Tea

Tap

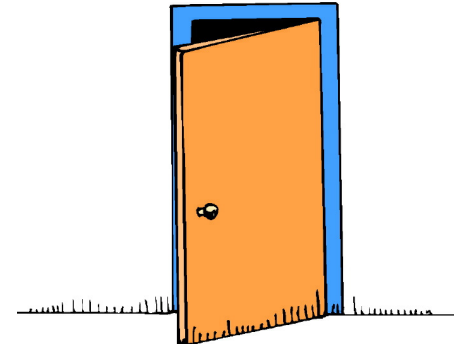
Tan

Turn

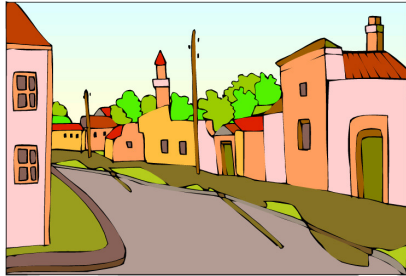
Dawn



team



door



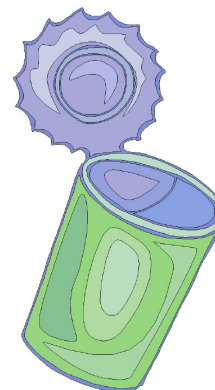
town



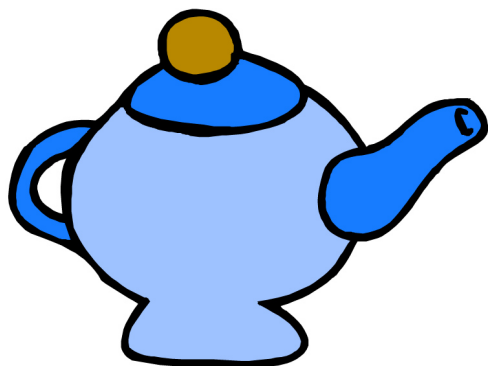
tear



two



tin



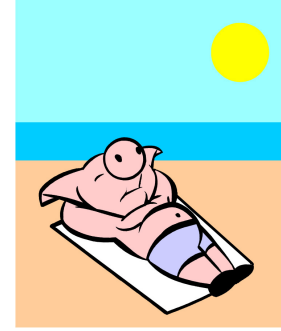
tea



tum



top



tan

10

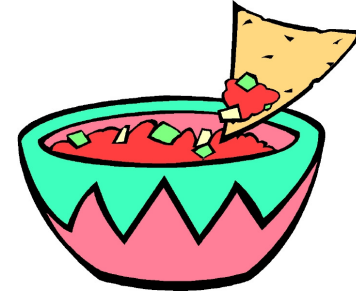
ten



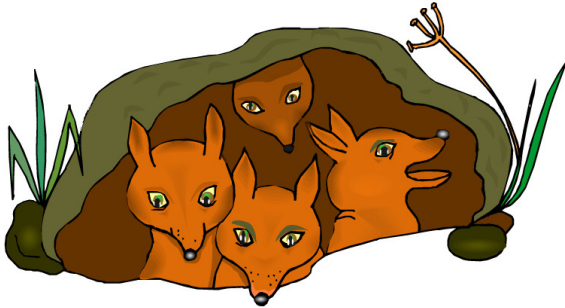
turn



dawn



dip



den



tap



talk